












Date: Wednesday, 22/10/2008 4:01:47 PM
 User: Julie Dawson

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : BACK LEG ASSEMBLY
Job Number : 42831	
Estimate Number : 13323	
P.O. Number :	Part Number : D3782045
This Issue : 22/10/2008 S.O. No. :	Drawing Number : D3782 REVA
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : SMALL / MED FAB	Drawing Revision : A
Previous Run : 42830	Material :
Written By :	Due Date : 29/10/2008 Qty: 4 Um: Each
Checked & Approved By : <u>Julie Dawson</u>	
Comment : Est Rev:A 08-05-19 new issue DD verified by:ec Est Rev:B 08-06-17 rev.A as per dwg DD verified by:EC	
Additional Product	
Job Number: 	
Seq. #:	Machine Or Operation: Description :
1.0	PACKAGING 1 PACKAGING RESOURCE #1
	 
Comment: PACKAGING RESOURCE #1 Pick Packing Kit FF 09-04-07 (4)	
2.0	D37721 Back Leg
	 
Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Back Leg batch: B 42964 FF 09-04-07 (4)	
3.0	D37871 Foot
	 
Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Foot batch: B 39397x2 / B 41800x1 B 40319x1 FF 09-04-07 (4)	
4.0	D37641 Back Leg Fitting
	 
Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Back Leg Fitting batch: B 42950 FF 09-04-07 (4)	
5.0	D3773041 Headrest Assembly
	 
Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Headrest Assembly batch: B 42966 FF 09-04-07 (4)	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: BACK LEG ASSEMBLY

Job Number: 42831

Part Number: D3782045

Job Number:



Seq. #:	Machine Or Operation:	Description :
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6.0

D37861

Sleeve



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Sleeve

batch: B43036

FF 09-04-07

(4)

7.0

AN515A

Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Bolt

batch: M110153

FF 09-04-07

(4)

8.0

AN517A

Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Bolt

batch: M110625

FF 09-04-07

(4)

9.0

AN45 15A

EYE BOLT



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

EYE BOLT

batch: M109012

FF 09-04-07

(4)

10.0

AN415A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Bolt

batch: M110399

FF 09-04-07

(4)

11.0

AN960JD516

Washer



Comment: Qty.: 5.0000 Each(s)/Unit Total : 20.0000 Each(s)

Washer

batch: M110523

or (NAS1149D0568J)batch: _____

FF 09-04-07

(4)

12.0

AN960JD416

Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)

Washer

batch: M110363

or (NAS1149D0463J)batch: _____

FF 09-04-07

(4)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: BACK LEG ASSEMBLY

Job Number: 42831

Part Number: D3782045

Job Number:



Seq. #:

Machine Or Operation:

Description :

13.0

MS21042L4

Nut



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Nut

batch: M109282

FF 09-04-07

(4)

14.0

MS21042L5

Nut



Comment: Qty.: 3.0000 Each(s)/Unit Total : 12.0000 Each(s)

Nut

batch: M109840

FF 09-04-07

(4)

15.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-assemble as per dwg D3782

FF 09-04-07

(4)

16.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

50/04/07 (40)

17.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 262

9/4/7

56

(42)

18.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/04/08

Job Completion



MF 09-04-07

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

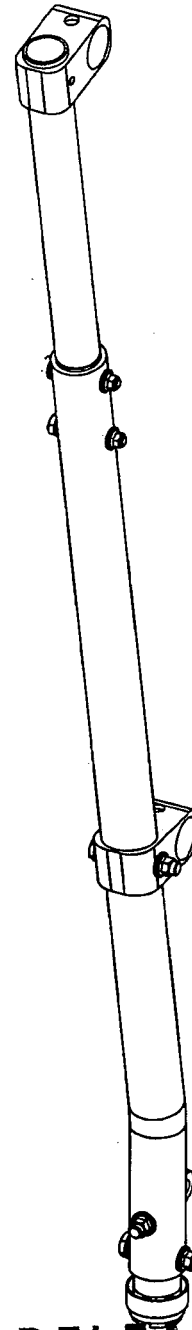
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

ITEM NO.	PART NUMBER
1	D3772-1
2	D3787-1
3	D3764-1
4	D3773-041
5	D3786-1
6	AN5-15A
7	AN5-17A
8	AN45-15A
9	AN4-15A
10	NAS1149D0568J
11	MS21042L4
12	MS21042L5
13	NAS1149D0463J

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE SPECIFIED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 4.71 lbs



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 42831

RELEASED
08-06-15

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO.

D3782

REV. A

SHEET 4 OF 4

TITLE

LEG ASSEMBLY

SCALE

NTS

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